COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

LIQUID CRYSTAL ELECTRO-OPTICAL DEVICE	
the specification of which	
is attached hereto. was filed on as Application Serial No	
was filed ou	
and was amended on	
was described and claimed in PCT International Application No.	
filed on and as amended under PCT Article 19 on	·-
I hereby state that I have reviewed and understand the contents of the abspecification, including the claims, as amended by any amendment referred to all	ove-identified cove.
I acknowledge the duty to disclose all information I know to be material accordance with Title 37, Code of Federal Regulations, §1.56(a).	to patentability in
I hereby claim foreign priority benefits under Title 35, United States Cox foreign application(s) for patent or inventor's certificate or of any PCT internation designating at least one country other than the United States of America listed be also identified below any foreign application for patent or inventor's certificate international application(s) designating at least one country other than the United America filed by me on the same subject matter having a filing date before that application(s) of which priority is claimed:	nal application(s) elow and have or any PCT States of
COUNTRY APPLICATION NO. FILING DATE PRIORITY	CLAIMED
)
)
)
)
I hereby appoint the following attorneys and/or agents to prosecute this transact all business in the Patent and Trademark Office connected therewith: Reg. No. 32,030, William E. Booth, Reg. No. 28,933; Barry E. Bretschneider, Reg. John W. Freaman, Reg. No. 29,066; Timothy A. French, Reg. No. 30,175; Alan No. 26,168; John F. Land, Reg. No. 29,554; John B. Pegram, Reg. No. 25,198; Reg. No. 33,567; Hans R. Troesch, Reg. No. 36,950; Dorothy P. Whelan, Reg. No. C. Winchester, Reg. No. 21,040.	Scott C. Harris g. No. 28,055; H. Gordon, Reg. ene D. Tegtmeyer,
Address all telephone calls to Scott C. Harris at telephone number 202/7	B3-5070.
Address all correspondence to <u>Scott C. Harris</u> , Fish & Richardson P.C., NW, Washington, D.C. 20005.	601 13th Street
I hereby declare that all statements made herein of my own knowledge a statements made on information and belief are believed to be true; and further statements were made with the knowledge that willful false statements and the l punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of Code and that such willful false statements may jeopardize the validity of the appatents issued thereon.	that these ike so made are the United States
Full Name of Inventor:Takeshi NISHI	
Inventor's Signature: Takeshi- Michi Date: Februa	ry 4. 1997
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COMBINED DECLARATION AND POWER OF ATTORNEY CONTINUED

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Full Name of Inventor:	
	Date:
Citizen of:	

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FISH & RICHARDSON P.C.

ASSIGNMENT

For good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, the undersigned hereby assign(s), transfer(s) and set(s) over to:

Semiconductor Energy Laboratoy Co., Ltd.

having the address:

398, Hase, Atsugi-shi, Kanagawa-ken 243 Japan

(hereinafter designated as the "ASSIGNEE"), its successors and assigns, the entire right, title, and interest for the United States in the invention, and all applications for patent and any Letters Patent which may be granted therefor, including said application, and all United States Letters Patents which may be granted therefor, and all divisions, reissues, continuations and extensions thereof, the said interest being the entire ownership of said Letters Patent when granted to be held by said ASSIGNEE, its successors, assigns or their legal representatives, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been and enjoyed by Assignor(s) if this assignment had not been made, the application being known by the Title:

LIQUID CRYSTAL ELECTRO OPTICAL DEVICE

Attorney Docket No: 07977/121001

for which the undersigned has/have executed an application for patent in the United States of America on the same day herewith. Where this instrument is not filed concurrently with the application, the following identifying information may be added after execution:

Serial No.

Filing Date:

- 1. The undersigned hereby agree(s) to sign and execute any further documents and instruments which may be necessary, lawful and proper in the prosecution of said above-named application or in the preparation and prosecution of any continuing, continuation-in-part, substitute, divisional, renewal, reviewed or reissue application or in any amendments, extension or interference proceedings, or otherwise to secure the title thereto to the ASSIGNEE.
- 2. The undersigned agree(s) to execute all papers and documents and perform any act which may be necessary in connection with claims or provisions of the International Convention for Protection of Industrial Property or similar agreements.

- 3. The undersigned agree to perform all affirmative acts which may be necessary to obtain a grant of a valid United States patent to the ASSIGNEE.
- 4. The undersigned hereby authorize(s) and request(s) the Commissioner of Patents in the United States to issue any and all Letters Patents resulting from said application or any division or divisions or continuing applications thereof to the said ASSIGNEE.
- 5. The undersigned hereby grant(s) to the firm of Fish & Richardson P.C. the power to insert on this assignment any further identification which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

In witness whereof, executed by the undersigned on the date(s) opposite the undersigned name(s).

February 4, 1997 Date	Tokeshi Nishi Typed Name: Takeshi NISHI
February 4, 1997 Date	Rumo fatake Typed Name: Rumo SATAKE
February 4, 1997 Date	Typed Name: Yoshiharu HIRAKATA
This assignment may be sig also sign here:	ned before a U.S. Notary Public or before at least two witnesses who
Date	Typed Name:

Typed Name:

Date

DEGETYS D JUN 1 3 1997

FISH 2 PL HAPERON P.C. TAUDELA, GA

JUNE 06, 1997

PTAS

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REEL/FRAME: 8466/0802 NUMBER OF PAGES: 3

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Washington, D.C. 20231

BRIEF: ASSIGNMENT OF ASSIGNOR'S INTEREST (SEE DOCUMENT FOR DETAILS).

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DOC DATE: 02/04/1997

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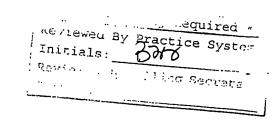
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SERIAL NUMBER: 08799985

PATENT NUMBER: 00/99985

FILING DATE: 02/12/1997

ISSUE DATE:



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